



LONG TERM PLAN

EMPLOYEES

= Happy
= Productive
= Engaged

BIP

NEW

EQUIPMENT

= No Labour
= Lower Energy
= No Water

EVERY 10 YEARS

LEAN = GETTING THE MACHINES TO CONTROL MOST THINGS

99% ATTENDANCE

HOW?

ATTENDANCE

INDUSTRIE 4.0/SKILLS

ZERO DEFECTS = LEAN

75 MACHINES
AUTOMATICALLY COLLECTING DATA